

Certification of Conformance

KP Ashbury Vinyl Siding

This certifies that Ashbury Vinyl Siding complies with the specifications of:

- VSI - ASTM D3679
- HUD-FHA Minimum Property Standards
- FBC FL16299

Thickness: .050" (± .001" on average as determined by ASTM D3679).

Ashbury Vinyl Siding is manufactured from PVC compound conforming to the requirements of ASTM D1755 – classification cell class GP4-16040.

- Ashbury Vinyl Siding compound meets or exceed the following requirements:

Tensile Strength (ASTM D638): 7000 psi

Modulus of Elasticity (ASTM D638): 400,000 psi

Izod Impact @70° F (ASTM D 256): 4.20 lb./in. notch

Izod Impact @32° F (ASTM D 256): 2.40 lb./in. notch

Deflection Temperature with 264 psi load (ASTM D648): 175° F (79.4° C)

- Ashbury Vinyl Siding meets or exceeds the following requirements:

- **Fire Resistance Properties:**

Average Time of Burning (ASTM D635) : <5 sec

Average Extent of Burning (ASTM D635) : <5 mm

Flame Spread Index (ASTM E84): 20

Smoke Developed Index (ASTM E84): 250

Fuel Contribution (ASTM E84): 0

Smoke Density (ASTM D2843) : <50%

Ignition Properties (ASTM D1929): Self ignition did not occur. At 824° F sample began to smolder and continued until consumed.

- **Typical Physical Properties:**

Warp (ASTM D3679) : <0.125 in

Heat Shrinkage (ASTM D3679) : <1.9%

Impact Resistance (ASTM D4226): 2.36 in/mil (Procedure A, H.25)

Weatherability (ASTM D3679): No surface or structural defects such as peeling, cracking, chipping.

Coefficient of Linear Expansion (ASTM D3679): 3.00×10^{-5} in/in °F / 5.10×10^{-5} cm/cm °C

Gloss (ASTM D3679): plus or minus 5 units

Surface Distortion (ASTM D3679): No distortion at 120° F

Windload Resistance (ASTM D5206): Wind speed up to 220 mph. Design Pressure up to -139 psf.



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