

## PART 1 – GENERAL

### 1.01 Scope of Work

- A. Furnish all necessary labor, material and equipment for complete installation of **KP** vinyl soffit and related work as shown on drawings or specified herein.

### 1.02 References

- A. American Society for Testing and Materials (ASTM)
  - ASTM D256 - Standard Test Methods for Determining the Izod Pendulum Impact Resistance of Plastics
  - ASTM D618 - Standard Practices for Conditioning Plastics for Testing
  - ASTM D635 - Standard Test Method for Rate of Burning and/or Extent and Time of Burning of Plastics in a Horizontal Position
  - ASTM D638 - Standard Test Method for Tensile Properties of Plastics
  - ASTM D648 - Standard Test Method for Deflection Temperature of Plastics Under Flexural Load in the Edgewise Position
  - ASTM D696 - Standard Test Method for Coefficient of Linear Thermal Expansion of Plastics Between -30°C and 30°C with a Vitreous Silica Dilatometer
  - ASTM D790 - Standard Test Methods for Flexural Properties of Unreinforced and Reinforced Plastics and Electrical Insulating Materials
  - ASTM D1929 - Standard Test Method for Determining Ignition Temperature of Plastics
  - ASTM D2843 - Standard Test Method for Density of Smoke from the Burning or Decomposition of Plastics
  - ASTM D3679 - Standard Specification for Rigid Poly-Vinyl Chloride (PVC) Siding
  - ASTM D4216 - Standard Specification for Rigid Poly-Vinyl Chloride (PVC) and Related PVC and Chlorinated Poly-Vinyl Chloride (CPVC) Building Products Compounds
  - ASTM D4226 - Standard Test Methods for Impact Resistance of Rigid Poly-Vinyl Chloride (PVC) Building Products
  - ASTM D4477 - Standard Specification for Rigid (Unplasticized) Poly-Vinyl Chloride (PVC) Soffit
  - ASTM D5206 - Standard Test Method for Wind-load Resistance of Rigid Plastic Siding
  - ASTM D6864 - Standard Specification for Color and Appearance Retention of Solid Colored Plastic Siding Products
  - ASTM D7251 - Standard Specification for Color and Appearance Retention of Variegated Color Plastic Siding Products
  - ASTM E84 - Standard Test Method for Surface Burning Characteristics of Building Materials

### 1.03 Submittals

- A. Submit samples of Soffit design, size and color for approval.
- B. Product data: Manufacturers standard printed product data and installation instruction for specified products.
- C. Selection samples: Submit color chips of manufacturer's full range of colors for Architects selection.
- D. Verification samples: Submit three samples, each 12 inch in length, of each specified vinyl product in the specified color.
- E. Quality assurance submittals: Submit evidence of Code compliance specified in the quality assurance section of this specification.

### 1.04 Quality Assurance

- A. Manufacturer to certify that vinyl soffit as supplied meets or exceeds the conditions specified in section 2.02.
- B. Regulatory compliance:
  - 1. ICC Evaluation Report ESR-1517
  - 2. HUD-FHA Minimum Property Standards

- 3. Texas Department of Insurance EC-06
- 4. Conforms with UBC Standard 14-2
- 5. Miami-Dade County Product Control Approved
- 6. Conforms to ASTM D4477
- 7. Evaluation Listing CCMC 13185-L

### 1.05 Delivery, Storage and Handling

- A. Soffit is packed in cardboard cartons identified with stickers bearing the manufacturer's name, product name, product code, number of pieces, size, and date of manufacture.
- B. Prior to application, vinyl soffit and accessories are to be stored in an area that is clean, dry and out of direct sunlight
- C. Handle material in a manner to prevent damage. Do not allow soffit material to crease.

### 1.06 Warranty

- A. Upon completion provide a written Lifetime, Transferable, Limited Warranty and for Non-Residential a Fifty Year Warranty

## PART 2 – PRODUCTS

### 2.01 Manufacturer

- A. Materials to be supplied by KP Building Products., [www.kpbuildingproducts.com](http://www.kpbuildingproducts.com)
- B. Substitutions not permitted.

### 2.02 Materials

- A. Vinyl soffit shall conform to all of the requirements established in ASTM Specification D3679 and ASTM D4477, developed in cooperation with the industry and published by the American Society for Testing and Materials. Manufacturer shall maintain rigorous production quality control standards to assure that KP Vinyl Soffit will perform as expected for its intended use.

- B. **Typical Compound Properties:** Vinyl soffit is produced from KP's exclusive Ultra-Vinyl formula: a Poly Vinyl Chloride (PVC) compounds meeting the requirements of ASTM D3679, ASTM D4477 and ASTM D4216 with the following manufacturing and product specifications.

Test Criteria: Typical Properties

Tensile Strength (ASTM D638): 7000 psi

Modulus of Elasticity ASTM D638): 400,000 psi

Izod Impact @70° F (ASTM D 256):

4.20 lb./in. notch

Izod Impact @32° F (ASTM D 256):

2.40 lb./in. notch

Deflection Temperature with 264 psi load (ASTM D648):

175° F (79.4° C)

- C. **Fire Resistance Properties:**

Average Time of Burning (ASTM D635) : <5 sec

Average Extent of Burning (ASTM D635) : <5 mm

Flame Spread Index (ASTM E84): 20

Smoke Developed Index (ASTM E84): 250

Fuel Contribution (ASTM E-84): 0

Smoke Density (ASTM D2843) : <50%

Ignition Properties (ASTM D1929): Self ignition did not occur. At 824° F sample began to smolder and continued until consumed.

Fire resistance rating (ASTM E-119): 1 hour

#### D. Typical Physical Properties:

Test Criteria: Typical Properties

Impact Resistance (ASTM D4226):

2.36 in/mil (Procedure A, H.25)

Weatherability (ASTM D3679): No surface or structural defects such as peeling, cracking, chipping.

Coefficient of Linear Expansion (ASTM D3679):

$3.00 \times 10^{-5}$  in/in  $^{\circ}$ F /  $5.10 \times 10^{-5}$  cm/cm  $^{\circ}$ C

Gloss (ASTM D3679): plus or minus 5 units

Windload Resistance (ASTM D 5206):

Wind speed up to 130 mph

Design Pressure up to -40 psf

#### E. Soffit Dimensions and Description: (Select Profile)

**8" Beaded Solid Soffit:** Beaded profile with Single Nail Hem, 8 in. wide exposure configured as three 2.25" panels, thickness 0.040±0.001", 12ft-6in length.

**8" Beaded Vented Soffit:** Invisibly Vented Beaded profile with Single Nail Hem, 8" wide exposure configured as three 2.25" panels, thickness 0.040±0.001", 12ft-6in. length.  
Free air space: 3.627 in<sup>2</sup>/ft<sup>2</sup> or 2.418 in<sup>2</sup>/ft.

**10" Solid (Vertical) Soffit:** Double profile with Single Nail Hem, 10" wide exposure configured as two 4" panels, thickness 0.042±0.001", 12ft length.

**10" Perforated Soffit:** Perforated Double profile with Single Nail Hem, 10" wide exposure configured as two 4" panels, thickness 0.042±0.001", 12ft length.  
Free air space: 4.680 in<sup>2</sup>/ft<sup>2</sup> or 3.900 in<sup>2</sup>/ft.

**I-Span (SuperSpan) D5 Solid Soffit:** Double 5" Soffit with Single Nail Hem, 10" wide exposure configured as two 5" panels, thickness 0.046±0.001", 12ft length

**I-Span (SuperSpan) D5 Vented Soffit:** Invisibly Vented Double 5" Soffit with Single Nail Hem, 10" wide exposure configured as two 5" panels, thickness 0.046±0.001", 12ft length.  
Free air space: 1.765 in<sup>2</sup>/ft<sup>2</sup> or 1.470 in<sup>2</sup>/ft.

**12" Solid Soffit:** Triple 4" profile with Single Nail Hem, 12" wide exposure configured as three 4" panels, thickness 0.039±0.001", 12ft length.

**12" C-Vent Perforated Soffit:** Center Vented Triple 4" Soffit with Single Nail Hem, 12" wide exposure configured as three 4" panels, thickness 0.039±0.001", 12ft length  
Free air space: 1.584 in<sup>2</sup>/ft<sup>2</sup> or 1.584 in<sup>2</sup>/ft.

**12" Perforated Soffit:** Vented Triple 4" Soffit with Single Nail Hem, 12" wide exposure configured as three 4" panels, thickness 0.039±0.001", 12ft length  
Free air space: 4.747 in<sup>2</sup>/ft<sup>2</sup> or 4.747 in<sup>2</sup>/ft.

#### F. Soffit Panel Description:

Embossing/Woodgrain: Soffit panel to match the sample provided under section 1.03.

Color: Soffit color shall be as specified by architect.

Nail Slots: Elongated nail slots 1" long are spaced approximately 1/2" apart in the nailing hem to allow siding to expand and contract properly.

#### 2.01 Accessories:

A. Accessories shall be consistent with the shape, size and properties as shown in the drawing and as required for complete installation. Color shall be matched or color coordinated to the soffit according to the architect's specifications.

Accessories shall be produced from the same compound materials and with comparable properties as the soffit.

#### 2.02 Fasteners:

A. Galvanized nails or other corrosion-resistant fasteners, as recommended by manufacturer for specific application shall be used to install the soffit.

## PART 3 – EXECUTION

### 3.01 Examination

A. Confirm that all critical dimensions are as specified in the drawings.  
B. Commencement of siding installation implies acceptance of the substrate as suitable to accept siding.

### 3.02 Preparation

A. Any substrate flaws or defects must be repaired, and free from obstructions before the vinyl siding is applied.

### 3.03 Installation

A. Install in accordance with the latest edition of the "Vinyl Siding Installation Manual" published by the Vinyl Siding Institute taking in consideration all requirements of the applicable code.  
B. The fasteners are corrosion resistant nails with a minimum 11/32 in. diameter head and a 0.135 diameter shank.  
C. Nails shall be long enough to penetrate the nailing base by at least 7/8 in.  
D. The vinyl siding, soffit and accessories shall be installed in accordance with the best practice. Nails shall be centered in the nail slots with a minimum 1/16 in. clearance between the back of the nail head and the face of the siding/soffit. Nails shall be driven perpendicular to the substrate.  
E. At all openings and stops, a minimum gap 1/4 in., shall be provided for expansion and contraction. Joints between panels shall be overlapped a minimum of 1 in., with all joint members plumb and true.

### 3.04 Field Quality Control

A. After installation of soffit check entire surface for obvious flaws or defects. Replace and repair any problem areas.

### 3.05 Cleaning

A. After the vinyl soffit has been applied, clean as necessary to remove all fingerprints and soiled areas.  
B. Clean and remove all scrap, packaging and unused materials resulting from the installation of vinyl products.

All KP Vinyl Sidings and accessories are backed by a Lifetime Limited Warranty.